

IVA 525 - Compact inline flow sensor for air and nitrogen

No inlet section necessary – integrated flow straightener – optional pressure sensor

The newly developed IVA 525 combines modern digital interfaces for connection to an energy monitoring system with a small, compact design. The IVA 525 is always used when many machines (compressed air consumers) are to be integrated into an energy monitoring network.



Readout values in the display can be rotated by 180°, e.g. for overhead installation

Display shows 2 values at the same time:

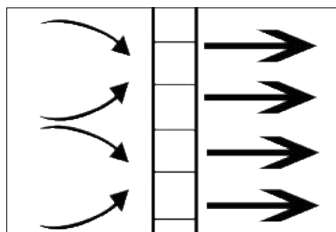
- Present flow in m³/h, l/min,...
- Total consumption (counter reading) in m³, l, kg
- Temperature measurement
- **Optional:** Pressure measurement

Advantages at a glance:

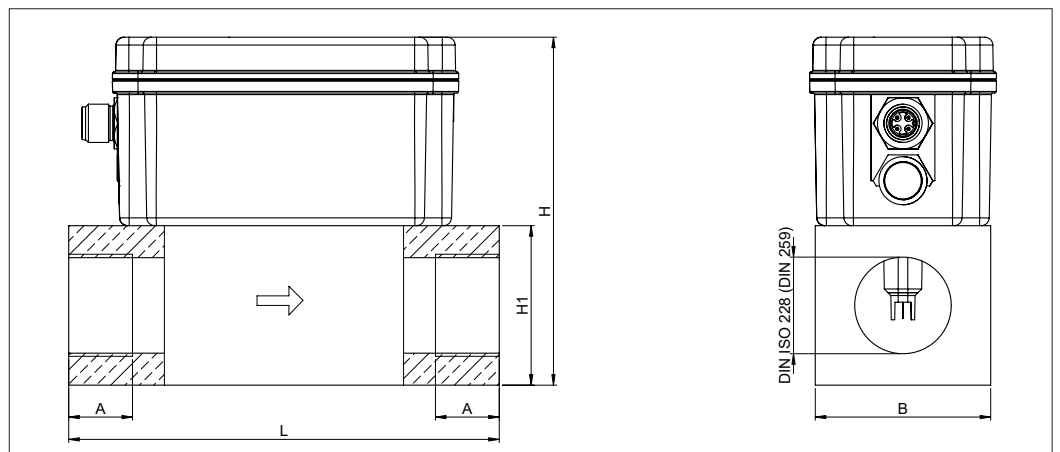
- Compact, small design - for use in machines, behind maintenance unit on the end user
- Optionally with conventional analogue signals (4...20 mA and pulse) or digital interfaces such as Modbus-RTU, Ethernet (also PoE), M-Bus
- All interfaces are freely programmable via the display

Screw-in thread:

Easy installation into the existing pipe due to integrated measuring section (suitable for 1/4", 1/2", 3/4", 1", 1 1/4", 1 1/2" or 2" lines)



Integrated flow straightener - no inlet section necessary



With a key stroke:

- Reset counter reading
- Select units
- Parameterise interfaces

Flow measuring ranges IVA 525 (max version 185 m/s) for compressed air (ISO 1217:1000 mbar, 20 °C) Measuring ranges for other types of gas see pages 100 to 103

Measuring section	Thread	Measuring range full scales		L mm	B mm	H1 mm	H mm	A mm
		m ³ /h	cfm					
DN 8	G 1/4"	105 l/min	3.6	135	55	50	109.1	15
DN 15	G 1/2"	90 m ³ /h	50	135	55	50	109.1	20
DN 20	G 3/4"	170 m ³ /h	100	135	55	50	109.1	20
DN 25	G 1"	290 m ³ /h	170	135	55	50	109.1	25
DN 32	G 1 1/4"	530 m ³ /h	310	135	80	80	139.1	25
DN 40	G 1 1/2"	730 m ³ /h	430	135	80	80	139.1	25
DN 50	G 2"	1195 m ³ /h	700	135	80	80	139.1	30

Example order code IVA 525:

0695 5250_A1_B1_C1_D1_E1_F1_G1_H1_I1_J1_K1_L1_M1_R1

Measuring section	
A1	1/4"
A2	1/2"
A3	3/4"
A4	1"
A5	1 1/4"
A6	1 1/2"
A7	2"

Threaded version	
B1	G female thread
B2	NPT female thread

Material type	
C1	Aluminium

Adjustment/calibration	
D1	No real gas adjustment - gas type configuration per gas constant
D2	Real gas adjustment in the gas type selected below

Gas type	
E1	Compressed air
E2	Nitrogen (N2)

Measuring range (see table)	
F1	Low-speed version (50 m/s)
F2	Standard version (92,7 m/s)
F3	Max version (185 m/s)
F4	High-speed version (224 m/s)

Reference standard	
G1	20 °C, 1000 mbar
G2	0 °C, 1013.25 mbar
G3	15 °C, 981 mbar
G4	15 °C, 1013.25 mbar

Display option	
H1	with integrated display
H2	without display

Pressure measurement option	
I1	without pressure sensor
I2	With integrated pressure sensor 0...16 bar (output only via digital interfaces)
I3	with integrated pressure sensor 10...2000 mbar (abs), for vacuum applications (output only via digital interfaces)

Signal output / bus connection option	
J1	1x 4...20 mA analogue output for present flow and pulse output
J2	Modbus-RTU (RS485)
J3	Ethernet interface (Modbus/TCP)
J4	Ethernet interface Power over Ethernet (Modbus/TCP)
J5	M-Bus

Rectifier	
K1	with integrated flow straightener, no additional inlet section necessary (with measuring section 1/2" to 2")
K2	without rectifier (for measuring section 1/4")

Accuracy class	
L1	± 1.5% of m.v. ± 0.3% of f.s.
L2	± 6% of m.v. ± 0.5% of f.s.
L3	± 1% of m.v. ± 0.3% of f.s.

Maximum pressure	
M1	16 bar

Surface condition	
N1	standard version

Special measuring range	
R1	Special measuring range (please specify when placing order)

Order no. IVA 525

DESCRIPTION	ORDER NO.
Compact inline flow meter	0695 5250 + Order code A_...R_

TECHNICAL DATA IVA 525

Parameters:	m ³ /h, l/min (1000 mbar, 20 °C) in case of compressed air or Nm ³ /h, NI/min (1013 mbar, 0 °C) in case of gases
Units adjustable via keys at display:	m ³ /h, m ³ /min, l/min, l/s, ft/min, cfm, m/s, kg/h, kg/min, g/s, lb/min, lb/h
Sensor:	Thermal mass flow sensor
Measured medium:	Air, gases
Gas types are adjustable over CS service software or CS data logger:	Air, nitrogen, argon, CO2
Measuring range:	See table above
Accuracy: (o. M. V. = of measured value) (o. F. S. = of full scale)	± 1.5% of m.v. ± 0.3 % of f.s. on request: ± 1% of m.v. ± 0.3% of f.s. or ± 6% of m.v. ± 0.5% of f.s.
Pressure measurement:	0...16 bar, accuracy: 1%, or 10...2000 mbar (abs)
Operating temperature:	-20...60 °C
Operating pressure:	Up to 16 bar
Digital output:	RS 485 interface, (Modbus-RTU), M-Bus (optional) Ethernet interface or PoE
Analogue output:	4...20 mA for m ³ /h or l/min
Pulse output:	1 pulse per m ³ or per litre electrically isolated. Pulse weight can be set on the display. Alternatively, the pulse output can be used as an alarm relay.
Supply:	18...36 VDC, 5 W
Burden:	< 500 Ω
Housing:	Polycarbonate (IP 65)
Measuring section:	Aluminium
Connection thread of measuring sections:	G 1/4" to G 2" (BSP British Standard Piping) or 1/2" to 2" NPT thread
Mounting position:	any