

IVA 500/ 520

Flow sensors for
compressed air
and gases



Verbrauch

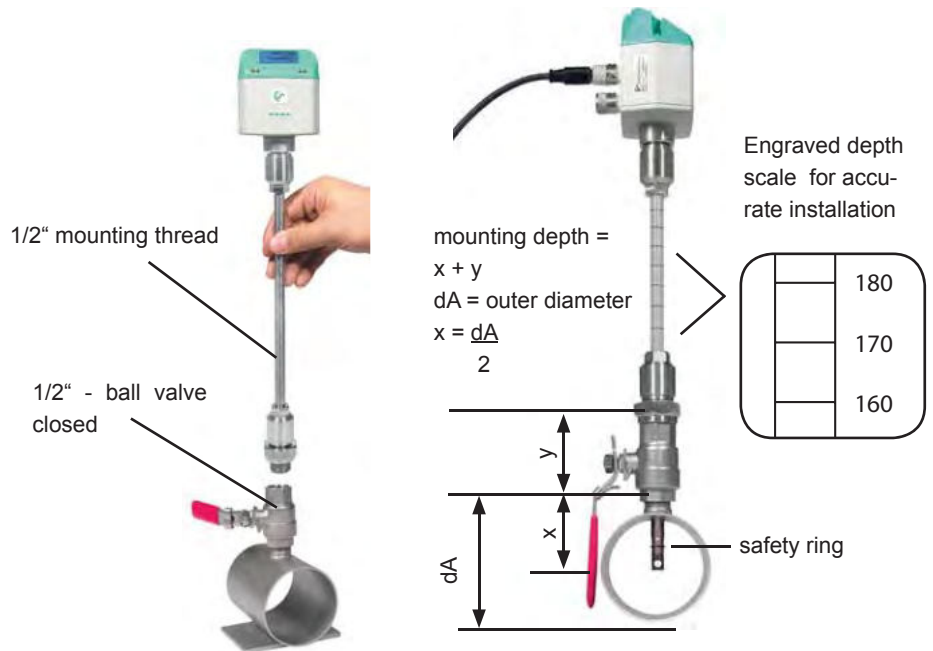
What are the advantages of the flow measuring technology of ICS ?

1) Even under pressure, the flow sensor IVA 500 is mounted by means of a standard 1/2" ball valve. During mounting and dismantling the safety ring avoids an uncontrolled ejection of the probe which may be caused by the operating pressure.

For the mounting into different pipe diameters IVA 500 is available in the following probe lengths: 120, 160, 220, 300, 400 mm.

So the flow sensors are being mounted into existing pipelines with inner diameters of 1/2" upwards.

The exact positioning of the sensor in the middle of the pipe is granted by means of the engraved depth scale. The maximum mounting depth corresponds with the respective probe length. Example: IVA 500 with probe length 220 mm has a maximum mounting depth of 220 mm.

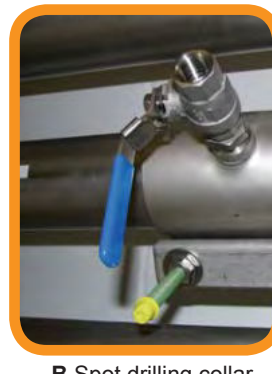


2) If there is no suitable measuring site with a 1/2" ball valve present there are two simple possibilities to set up a measuring point:

- A** Weld on a 1/2" screw neck and screw on a 1/2" ball valve
- B** Mount spot drilling collar incl. ball valve (see accessories)



A Screw neck



B Spot drilling collar



Drilling under pressure

By means of the drilling jig it is possible to drill under pressure through the 1/2" ball valve into the existing pipeline. The drilling chips are collected in a filter. Then the probe can be mounted as described under point A.

3) Due to the large measuring range of the probe even extreme requirements to the consumption measurement (high volume flow in small pipe diameters) can be met. The measuring range is depending on the pipe diameter - see table on the right hand side.

| Flow measuring ranges IVA 500 for compressed air (ISO 1217:1000 mbar, 20 °C) | | | | | |
|--|-------|--------|--------------------------------|-----------------------------|-----------------------------------|
| Inner diameter of pipe | | | IVA 500 Standard (92.7 m/s) | IVA 500 Max. (185.0 m/s) | IVA 500 High-Speed (224.0 m/s) |
| Inch | mm | | Measuring range from to | Measuring range from to | Measuring range from to |
| 1/2" | 16.1 | DN 15 | 2.5...760 l/min | 3.5...1516 l/min | 6.0...1836 l/min |
| 3/4" | 21.7 | DN 20 | 0.3...89 m³/h | 0.4...178 m³/h | 0.7...215 m³/h |
| 1" | 27.3 | DN 25 | 0.5...148 m³/h | 0.6...295 m³/h | 1.1...357 m³/h |
| 1 1/4" | 36.0 | DN 32 | 0.9...280 m³/h | 1.2...531 m³/h | 2.5...644 m³/h |
| 1 1/2" | 41.9 | DN 40 | 1.2...366 m³/h | 1.5...732 m³/h | 3.0...886 m³/h |
| 2" | 53.1 | DN 50 | 2...600 m³/h | 2.5...1198 m³/h | 4.6...1450 m³/h |
| 2 1/2" | 71.1 | DN 65 | 3.5...1096 m³/h | 5...2187 m³/h | 7...2648 m³/h |
| 3" | 84.9 | DN 80 | 5...1570 m³/h | 7...3133 m³/h | 12...3794 m³/h |
| 4" | 110.0 | DN 100 | 9...2645 m³/h | 12...5279 m³/h | 16...6391 m³/h |
| 5" | 133.7 | DN 125 | 13...3912 m³/h | 18...7808 m³/h | 24...9453 m³/h |
| 6" | 159.3 | DN 150 | 18...5560 m³/h | 25...11097 m³/h | 43...13436 m³/h |
| 8" | 200.0 | DN 200 | 26...8786 m³/h | 33...17533 m³/h | 50...21230 m³/h |
| 10" | 250.0 | DN 250 | 40...13744 m³/h | 52...27429 m³/h | 80...33211 m³/h |
| 12" | 300.0 | DN 300 | 60...19815 m³/h | 80...39544 m³/h | 100...47881 m³/h |

IVA 500 - Flow sensor for compressed air and gases

The new IVA 500 for flow measurement of compressed air and gases, optionally with display for flow in m³/h and total flow in m³. Contrary to the previously used bridge circuit the newly developed evaluation electronics records all measured values digitally. This leads to a better accuracy also in case of large measuring spans of 1:1000.

Special features:

- RS 485 interface, Modbus-RTU as a standard
- Integrated display for m³/h and m³
- Usable from 1/2" to 12" (DN 300)
- Easy installation under pressure
- 4...20 mA analogue output for m³/h resp. m³/min
- Pulse output for m³
- Inner diameter adjustable via keypad
- Consumption counter resettable
- Adjustable via keys at the display: Gas type, reference conditions, °C and mbar, 4...20 mA scaling, pulse weight



flexible mounting
thread G 1/2"

safety ring
Ø 11.7 mm



Inner diameter adjustable
via keypad

Technical data IVA 500

Parameters: m³/h, l/min (1000 mbar, 20°C) in case of compressed air resp. Nm³/h, NI/min (1013 mbar, 0°C) in case of gases

Units adjustable via keys at display: m³/h, m³/min, l/min, l/s, ft/min, cfm, m/s, kg/h, kg/min

Adjustable via keypad: diameter for volume flow calculation, counter resettable

Meas. principle: calorimetric measurement

Sensor: Thermal mass flow sensor

Meas. medium: air, gases

Gas types air, nitrogen, argon, nitrous oxide, CO₂, oxygen

Meas. range: see table measuring ranges page 80

Accuracy: ± 1.5 % of m.v. ± 0.3 % of f.s. (m.v.: of meas. value) ± 1.0 % of m.v. ± 0.3 % of f.s. (f.s.: of full scale)

Operating temp.: -30...110 °C probe tube
-30...80 °C housing

Operating pressure: up to 50 bar

Digital output: RS 485 interface, Modbus RTU

Analogue output: 4...20 mA for m³/h resp. l/min; on request: scaling for cfm, m³/min, l/min, l/s, ft/min, m/s

Pulse output: 1 pulse per m³ resp. per liter galvanically separated

Power supply: 24 VDC

Burden: < 500 Ω

Housing: polycarbonate

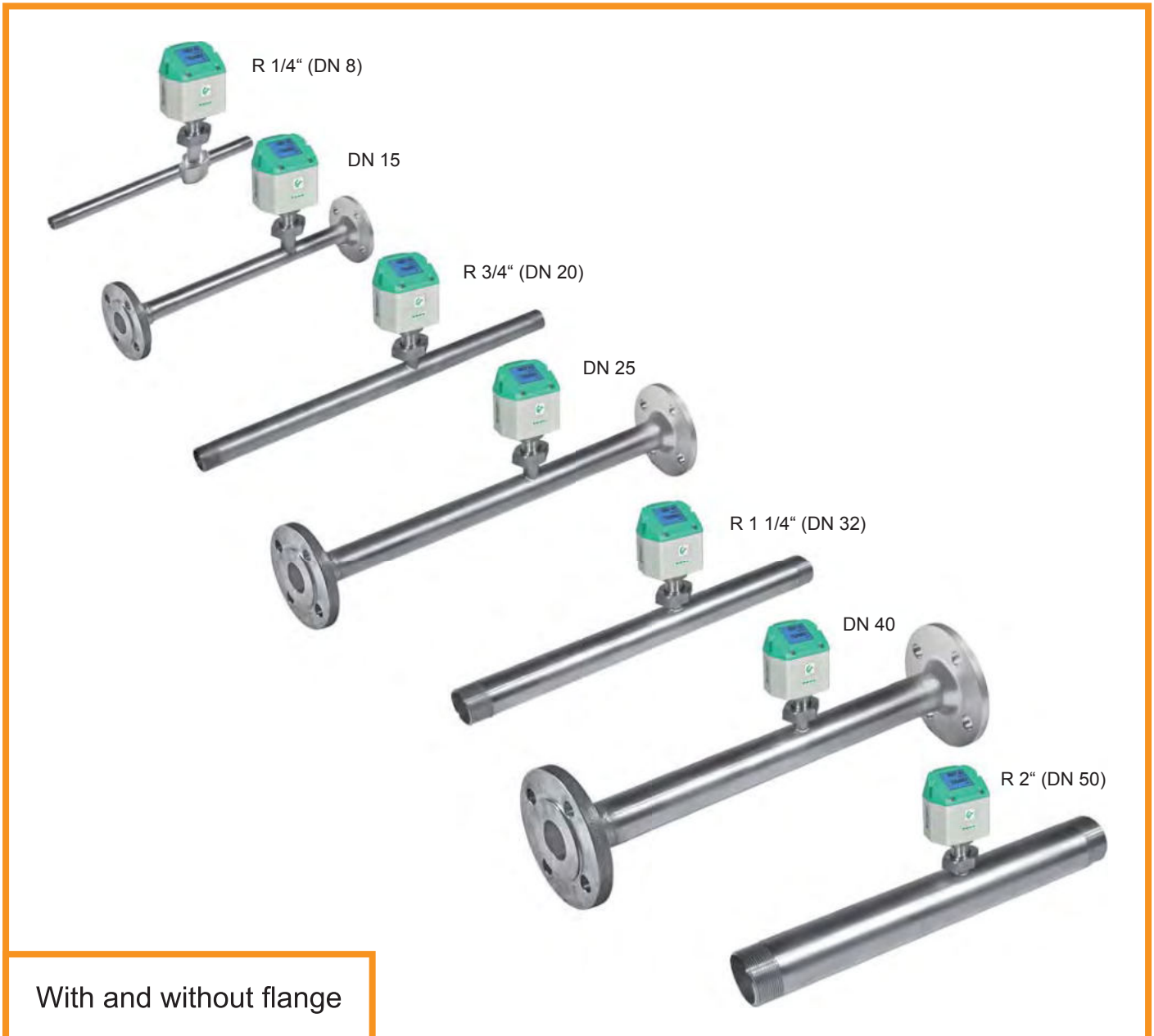
Probe tube: stainless steel, 1.4301 mounting length 220 mm, Ø 10 mm

Mounting thread: G 1/2"

| Description | Order No. |
|--|-----------|
| IVA 500 flow sensor in basic version: Standard (92.7 m/s), probe length 220 mm, without display | 0695 5001 |
| Options for IVA 500: | |
| Display | Z695 5000 |
| Max. version (185 m/s) | Z695 5003 |
| HighSpeed version (224 m/s) | Z695 5002 |
| 1 % Accuracy of m.v. ± 0,3 % of f.s. | Z695 5005 |
| Probe length 120 mm | ZSL 0120 |
| Probe length 160 mm | ZSL 0160 |
| Probe length 300 mm | ZSL 0300 |
| Probe length 400 mm | ZSL 0400 |
| Connection cables: | |
| Connection cable, 5 m (power supply, analogue output, pulse output) | 0553 0104 |
| Connection cable, 10 m (power supply, analogue output, pulse output) | 0553 0105 |
| Further accessories: | |
| CS Service Software for IFA/IVA 500 sensors incl. PC connection set, USB interface and interface adapter to the sensor | 0554 2007 |
| Mains unit in wall housing 100-240 V, 10 VA, 50-60 Hz/24 VDC, 0.35 A | 0554 0108 |
| AC adapter plug 100-240 V AC/ 24 V for IVA/IFA 500/520 | 0554 0109 |
| External wall display chart recorder DS 400 | 0500 4000 |
| 5 point precision calibration with ISO certificate | 3200 0001 |

IVA 520

The affordable flow meter for compressed air and gases



With and without flange

Intelligent solutions for accurate flow measurement for compressed air and gases

The new affordable flow sensors IVA 520 work according to the approved calorimetric measuring principle. An additional pressure and temperature compensation is not necessary. Contrary to the previously used

bridge circuit the newly developed evaluation electronics records all measured values digitally. This enables very precise and fast measurements. Due to the new evaluation electronics all IVA 520 have an integrated Modbus output as a standard. So all parameters can be transferred via Modbus.

Due to its compact design it is possible to monitor all compressed air systems from the compressor to the smallest compressed air tool (1/4" to 2 inch) with the new affordable flow sensor IVA 520.

VA 500 flow sensors are available for larger pipe diameters from DN 50 to DN 300. Apart from compressed air also other gases like e.g. nitrogen, oxygen and CO₂ can be measured.

Removal of the measuring device without complete dismounting of the measuring section



case of compressed air meters with integrated measuring section the „measuring device“ cannot be removed. For this reason an expensive bypass line is necessary. The design of **IVA 520** enables the removal and cleaning of the „measuring device“ with e.g. soap water without any dismounting of the measuring section. A closing cap grants a continuous use of the line for the duration of the cleaning. A bypass line is not necessary. The alignment pin grants an accurate installation of the measuring device.

In most cases the compressed air is not free from oil, condensate, dirt and particles. In the course of time this leads to a soiling of the flow meters which may cause errors in mea-

surement or even a total breakdown. The flow sensors which have been on the market up to now generally cannot be cleaned and will be exchanged if they are soiled. In

2 Stationary use



For stationary use there are the following outputs available for the data transfer to a building management system or PLC:

4...20 mA for actual flow.

Pulse output (galvanically separated) for the total consumption.

3 Mobile use



By means of quick couplings the flow sensor can be integrated quickly into the feed hose of a machine. During the shutdown of the machine it is possible to determine the leak rate, the actual flow can be obtained when the machine is running. The power supply is effected via the power socket by means of the mains unit. For data recording over a longer period of time we recommend to use the compressed air analyzer IDS 400 mobile.

4 Solution for large pipe diameters



The approved flow sensor IVA 500 is available for pipe diameters of 2" to DN 300. Its constructively sophisticated design enables the installation into pipes with nominal diameters up to DN 300 even under pressure. The installation is effected by means of standard 1/2" ball valve.

IVA 520 - The advantages at a glance

NEW: Modbus-RTU output

4...20 mA output for actual flow

Pulse output for total flow (counter reading)

Measuring device removable:
Dismounting of the whole measuring section is not necessary, no bypass required

Screw-in thread:

Easy installation into the existing pipeline due to integrated measuring section (suitable for 1/4", 1/2", 3/4", 1", 1 1/4", 1 1/2" or 2" lines)

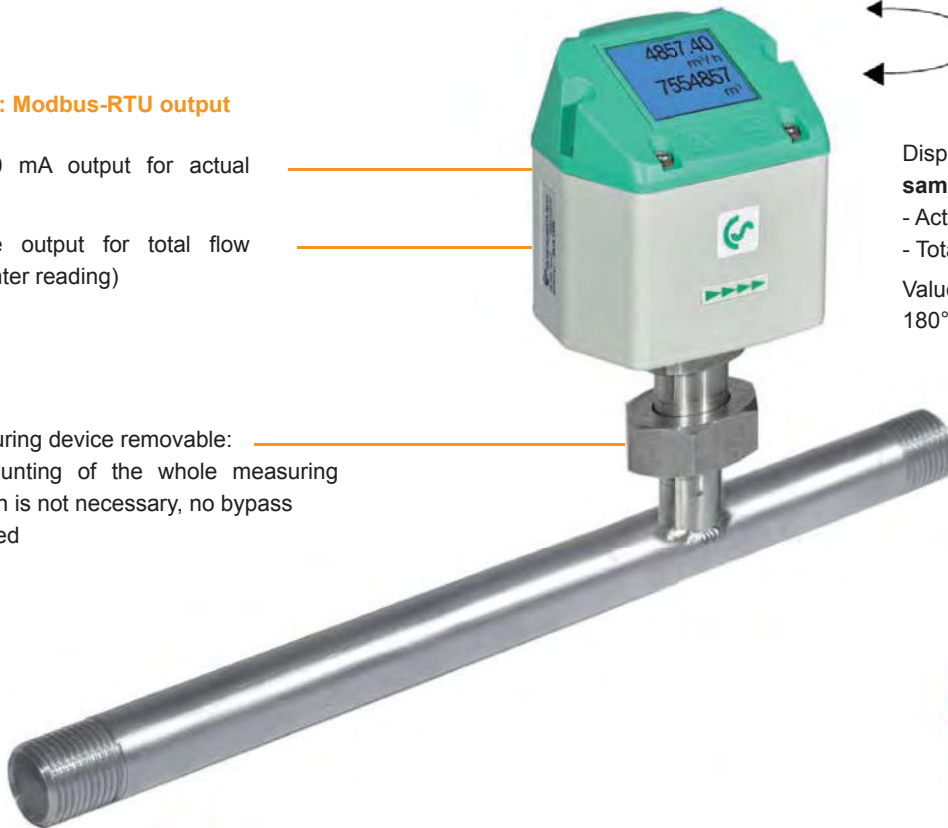
High measuring accuracy due to defined measuring section (inlet and outlet section)

Display twistable by 180°
e.g. in case of reverse flow direction

Display shows 2 values at the same time:

- Actual flow in m³/h, l/min,...
- Total consumption (counter reading) in m³, l

Values indicated in the display turnable by 180°C, e.g. in case of overhead installation



At the touch of a button:

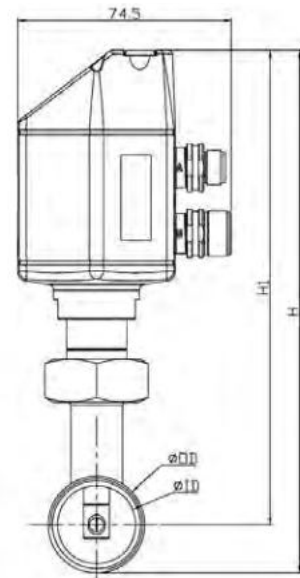
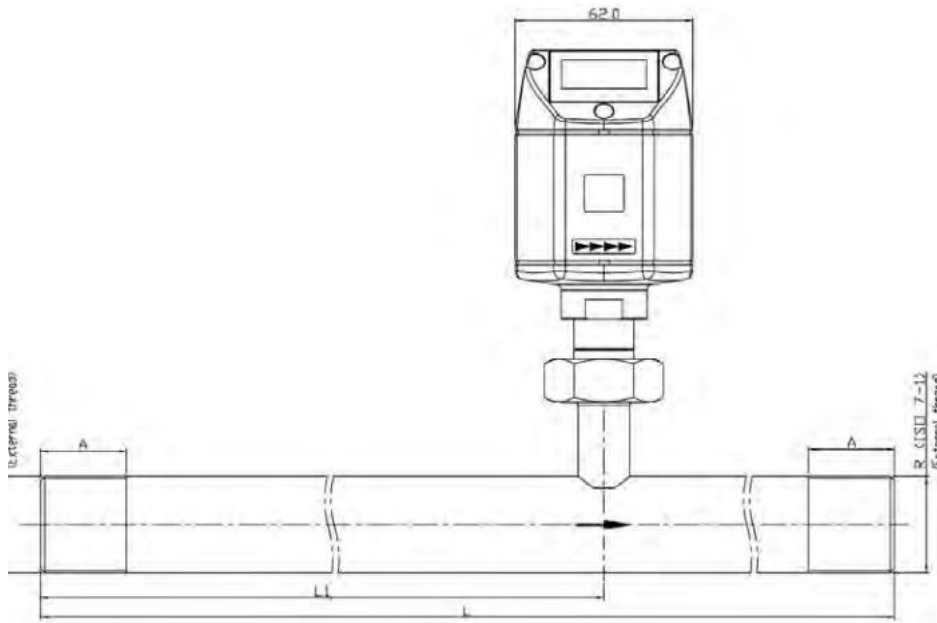
- Reset of counter reading
- selection of units
- zero-point adjustment, leak flow volume suppression

Application-technological features of the flow sensors IVA 520:

- The integrated Modbus interface enables the connection to superordinated control systems like energy management systems, building management systems, SPS, SCADA,
- Easy and affordable installation
- Units freely selectable via keys at the display m³/h, m³/min, l/min, l/s, kg/h, kg/min, kg/s, cfm
- Compressed air counter up to 1.999.999.999 m³. Resetable to „zero“ via keypad
- Analogue output 4...20 mA, pulse output (galvanically separated)
- High measuring accuracy also in the lower measuring range (ideal for leakage measurement)
- Negligibly small loss of pressure
- Calorimetric measuring principle, no additional pressure and temperature measurement necessary, no mechanically moved parts
- Comprehensive diagnosis functions can be read out at the display or by remote access via Modbus-RTU like e. g. exceeding Max./Min value °C, calibration cycle, error codes, serial number. All parameters can be read out and changed via Modbus

Application range of IVA 520:

- Compressed air balancing, compressed air consumption measurement
- Leakage air/leak rate determination
- Mobile compressed air measurement in front of single machines / plants
- Flow measurement of process gases like e.g. nitrogen, CO₂, oxygen, argon, nitrous oxide
- Flow measurement at nitrogen generators



| Flow measuring ranges IVA 520 for compressed air (ISO 1217:1000 mbar, 20 °C) | | | | | | | | |
|--|--------------------|--------------------|-------------------------|------|-------|-------|-------|------|
| Connection thread | Outer pipe dia. mm | Inner pipe dia. mm | Measuring range from to | L mm | L1 mm | H mm | H1 mm | A mm |
| R 1/4" | 13.7 | 8.9 | 0.1 90 l/min | 194 | 137 | 174.7 | 165.7 | 15 |
| R 1/2" | 21.3 | 16.1 | 0.2 90 m³/h | 300 | 210 | 176.4 | 165.7 | 20 |
| R 3/4" | 26.9 | 21.7 | 0.3 170 m³/h | 475 | 275 | 179.2 | 165.7 | 20 |
| R 1" | 33.7 | 27.3 | 0.5 290 m³/h | 475 | 275 | 182.6 | 165.7 | 25 |
| R 1 1/4" | 42.4 | 36.0 | 0.7 530 m³/h | 475 | 275 | 186.9 | 165.7 | 25 |
| R 1 1/2" | 48.3 | 41.9 | 1.0 730 m³/h | 475* | 275 | 186.9 | 165.7 | 25 |
| R 2" | 60.3 | 53.1 | 2.0 1195 m³/h | 475* | 275 | 195.9 | 165.7 | 30 |

*Attention: Shortened inlet section! Please observe the recommended minimum inlet section (length = 10 x inner diameter) on site!

| Description | Order No. Stainless steel 1.4404 | Order No. Stainless steel 1.4301 |
|---|----------------------------------|----------------------------------|
| IVA 520 flow sensor with integrated 1/4" measuring section | 0695 1520 | 0695 0520 |
| IVA 520 flow sensor with integrated 1/2" measuring section | 0695 1521 | 0695 0521 |
| IVA 520 flow sensor with integrated 3/4" measuring section | 0695 1522 | 0695 0522 |
| IVA 520 flow sensor with integrated 1" measuring section | 0695 1523 | 0695 0523 |
| IVA 520 flow sensor with integrated 1 1/4" measuring section | 0695 1526 | 0695 0526 |
| IVA 520 flow sensor with integrated 1 1/2" measuring section | 0695 1524 | 0695 0524 |
| IVA 520 flow sensor with integrated 2" measuring section | 0695 1525 | 0695 0525 |
| Option High-pressure version PN 40 | | Z695 0411 |
| Option 1 % Accuracy of m.v. ± 0,3 % of f.s. | | Z695 5005 |
| Special measuring range IVA 520 according to customer's requirements | | Z695 4006 |
| Connection cables: | | |
| Connection cable 5 m (power supply, analogue output) | | 0553 0104 |
| Connection cable 10 m (power supply, analogue output) | | 0553 0105 |
| Pulse cable for flow sensors with M12 plug, length 5 m | | 0553 0106 |
| Pulse cable for flow sensors with M12 plug, length 10 m | | 0553 0107 |
| Further accessories: | | |
| Closing cap for meas. section (Material: Aluminium) | | 0190 0001 |
| Closing cap for meas. section (Material: Stainless steel 1.4404) | | 0190 0002 |
| ICS Service Software for IFA/IVA sensors incl. PC connection set, USB interface and interface adapter to the sensor | | 0554 2007 |
| Mains unit in wall housing 100-240 V, 10 VA, 50-60 Hz/24 VDC, 0.35 A | | 0554 0108 |
| AC adapter plug 100-240 V AC/ 24 V for IVA/IFA 500/520 | | 0554 0109 |
| 5 point precision calibration with ISO certificate | | 3200 0001 |

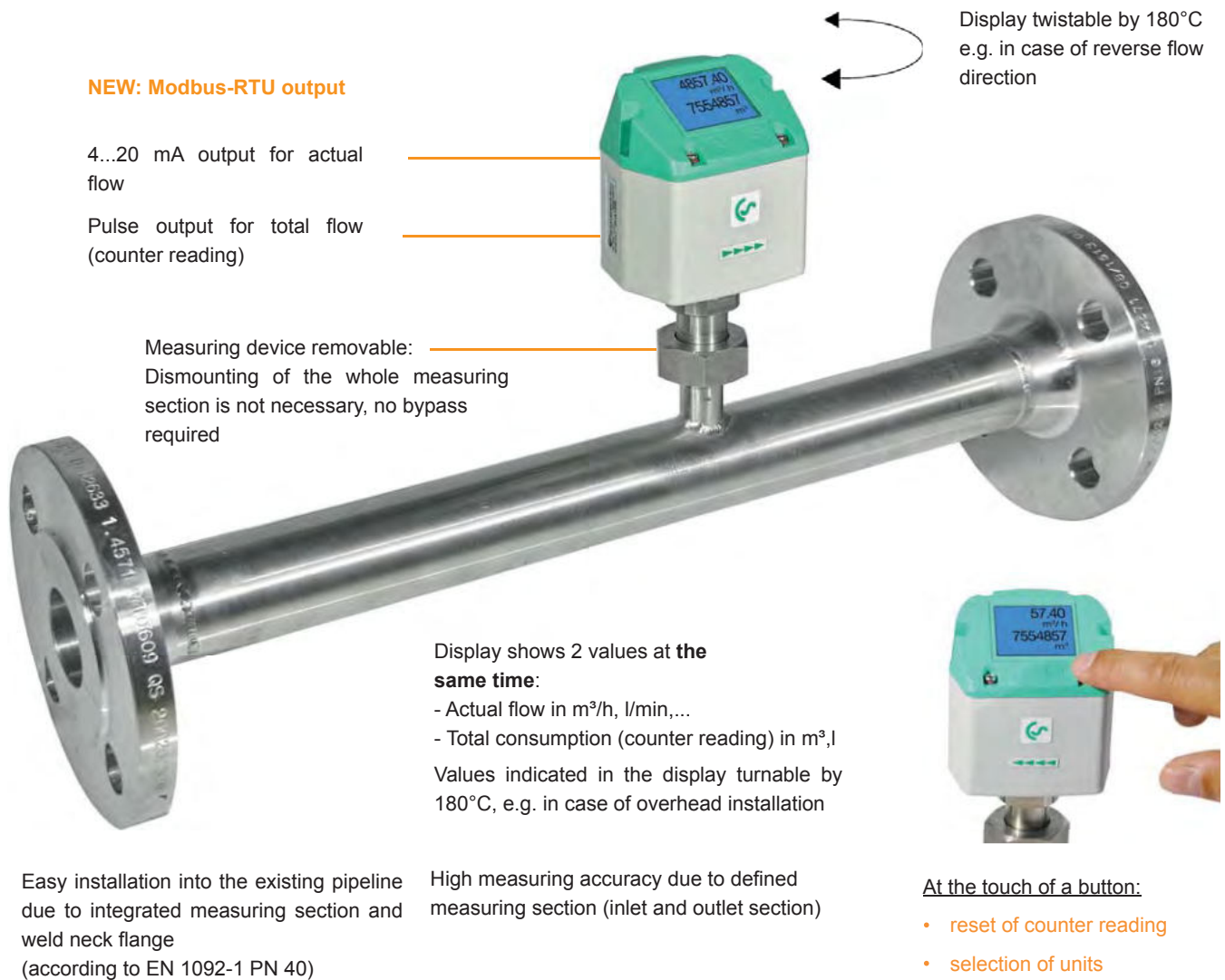
Technical data IVA 520

Parameters: m³/h, l/min (1000 mbar, 20°C) in case of compressed air resp. Nm³/h, NI/min (1013 mbar, 0°C) in case of gases

Units adjustable via keys at display: m³/h, m³/min, l/min, l/s, ft/min, cfm, m/s, kg/h, kg/min

| | |
|---|---|
| Meas. principle: | calorimetric measurement |
| Sensor: | Thermal mass flow sensor |
| Meas. medium: | air, gases |
| Gas types | air, nitrogen, argon, nitrous oxide, CO2, oxygen |
| Meas. range: | see table at the left |
| Accuracy: (m.v.: of meas. value) (f.s.: of full scale) | ± 1.5 % of m.v. ± 0.3 % of f.s. on request ± 1.0 % of m.v. ± 0.3 % of f.s. |
| Operating temp.: | -30...80 °C |
| Operating pressure: | up to 16 bar optional up to PN 40 |
| Digital output: | RS 485 interface, Modbus-RTU |
| Analogue output: | 4...20 mA for m³/h resp. l/min |
| Pulse output: | 1 pulse per m³ resp. per liter galvanically separated |
| Power supply: | 24 VDC smoothed ± 15 % |
| Burden: | < 500 Ω |
| Housing: | polycarbonate |
| Meas. section: | stainless steel, 1.4301 or 1.4404 |
| Mounting thread meas. section: | R 1/4", R 1/2", R 3/4", R 1", R 1 1/4", R 1 1/2", R 2" external thread. |

IVA 520 - The advantages at a glance



NEW: Modbus-RTU output

4...20 mA output for actual flow

Pulse output for total flow (counter reading)

Measuring device removable:
Dismounting of the whole measuring section is not necessary, no bypass required

Display shows 2 values at the **same time**:

- Actual flow in m³/h, l/min,...
- Total consumption (counter reading) in m³, l

Values indicated in the display turnable by 180°C, e.g. in case of overhead installation

Display twistable by 180°C
e.g. in case of reverse flow direction

Easy installation into the existing pipeline due to integrated measuring section and weld neck flange (according to EN 1092-1 PN 40)

High measuring accuracy due to defined measuring section (inlet and outlet section)

At the touch of a button:

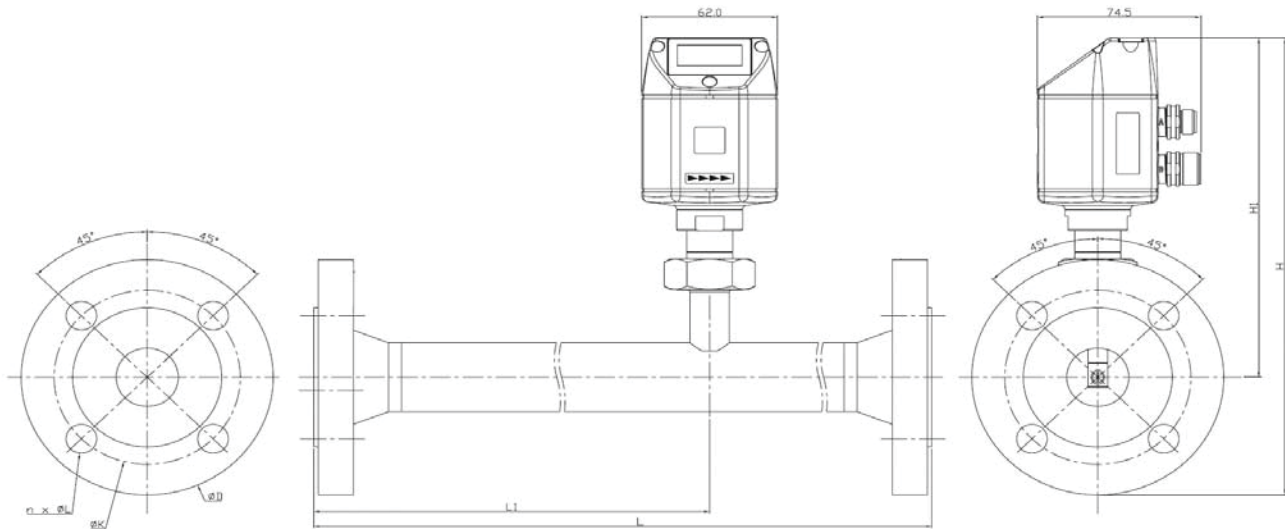
- reset of counter reading
- selection of units
- zero-point adjustment, leak flow volume suppression

Application-technological features of the flow sensors IVA 520:

- The integrated Modbus interface enables the connection to superordinated control systems like energy management systems, building management systems, SPS, SCADA,
- Easy and affordable installation
- Units freely selectable via keys at the display m³/h, m³/min, l/min, l/s, kg/h, kg/min, kg/s, cfm
- Compressed air counter up to 1.999.999.999 m³. Resetable to „zero“ via keypad
- Analogue output 4...20 mA, pulse output (galvanically separated)
- High measuring accuracy also in the lower measuring range (ideal for leakage measurement)
- Negligibly small loss of pressure
- Calorimetric measuring principle, no additional pressure and temperature measurement necessary, no mechanically moved parts
- Comprehensive diagnosis functions can be read out at the display or by remote access via Modbus-RTU like e. g. exceeding Max./Min values °C, calibration cycle, error codes, serial number. All parameters can be read out and changed via Modbus

Application range of IVA 520:

- Compressed air balancing, compressed air consumption measurement
- Leakage air/leak rate determination
- Flow measurement of process gases like e.g. nitrogen, CO₂, oxygen, argon, nitrous oxide
- Flow measurement at nitrogen generators



| Flow measuring ranges IVA 520 for compressed air (ISO 1217:1000 mbar, 20 °C) | | | | | Flange DIN EN 1092-1 | | | | | | |
|---|--------------------|--------------------|-------------------------|-----------|----------------------|-------|-------|-------|-----|-----|--------|
| Measuring section | Outer pipe dia. mm | Inner pipe dia. mm | Measuring range from to | | L mm | L1 mm | H mm | H1 mm | ØD | ØK | n x ØL |
| DN 15 | 21.3 | 16.1 | 0.2 | 90 m³/h | 300 | 210 | 213.2 | 165.7 | 95 | 65 | 4 x 14 |
| DN 20 | 26.9 | 21.7 | 0.3 | 170 m³/h | 475 | 275 | 218.2 | 165.7 | 105 | 75 | 4 x 14 |
| DN 25 | 33.7 | 27.3 | 0.5 | 290 m³/h | 475 | 275 | 223.2 | 165.7 | 115 | 85 | 4 x 14 |
| DN 32 | 42.4 | 36.0 | 0.7 | 530 m³/h | 475 | 275 | 235.7 | 165.7 | 140 | 100 | 4 x 18 |
| DN 40 | 48.3 | 41.9 | 1.0 | 730 m³/h | 475* | 275 | 240.7 | 165.7 | 150 | 110 | 4 x 18 |
| DN 50 | 60.3 | 53.1 | 2.0 | 1195 m³/h | 475* | 275 | 248.2 | 165.7 | 165 | 125 | 4 x 18 |

*Attention: Shortened inlet section! Please observe the recommended minimum inlet section (length = 10 x inner diameter) on site

Technical data IVA 520

Parameters: m³/h, l/min (1000 mbar, 20°C) in case of compressed air resp. Nm³/h, NI/min (1013 mbar, 0°C) in case of gases

Units adjustable via keys at display: m³/h, m³/min, l/min, l/s, ft/min, cfm, m/s, kg/h, kg/min

Meas. principle: calorimetric measurement

Sensor: Thermal mass flow sensor

Meas. medium: air, gases

Gas types: air, nitrogen, argon, nitrous oxide, CO₂, oxygen

Meas. range: see table at the left

Accuracy: ± 1.5 % of m.v. ± 0.3 % of f.s. (m.v.: of meas. value) ± 1.0 % of m.v. ± 0.3 % of f.s. (f.s.: of full scale)

Operating temp.: -30...80 °C

Operating press.: up to 16 bar
Optional up to PN 40

Digital output: RS 485 interface, Modbus-RTU

Analogue output: 4...20 mA for m³/h resp. l/min

Pulse output: 1 pulse per m³ resp. per liter galvanically separated

Power supply: 24 VDC smoothed ± 15 %

Burden: < 500 Ω

Housing: polycarbonate

Meas. section: stainless steel 1.4301 or 1.4404

Flanges: Weld neck flange according to DIN EN 1092-1, Groove-faced and tongue-faced on request

| Description | Order No. |
|---|-----------|
| IVA 520 flow sensor with integrated DN 15 measuring section with weld neck flange | 0695 2521 |
| IVA 520 flow sensor with integrated DN 20 measuring section with weld neck flange | 0695 2522 |
| IVA 520 flow sensor with integrated DN 25 measuring section with weld neck flange | 0695 2523 |
| IVA 520 flow sensor with integrated DN 32 measuring section with weld neck flange | 0695 2526 |
| IVA 520 flow sensor with integrated DN 40 measuring section with weld neck flange | 0695 2524 |
| IVA 520 flow sensor with integrated DN 50 measuring section with weld neck flange | 0695 2525 |
| Option High-pressure version PN 40 | Z695 0411 |
| Option 1 % Accuracy of m.v. ± 0.3 % of f.s. | Z695 5005 |
| Special measuring range IVA 520 according to customer's requirements | Z695 4006 |
| Connection cables: | |
| Connection cable 5 m (power supply, analogue output) | 0553 0104 |
| Connection cable 10 m (power supply, analogue output) | 0553 0105 |
| Pulse cable for flow sensors with M12 plug, length 5 m | 0553 0106 |
| Pulse cable for flow sensors with M12 plug, length 10 m | 0553 0107 |
| Further accessories: | |
| Closing cap for meas. section (Material: Aluminium) | 0190 0001 |
| Closing cap for meas. section (Material: Stainless steel 1.4404) | 0190 0002 |
| ICS Service Software for IFA/IVA sensors incl. PC connection set, USB interface and interface adapter to the sensor | 0554 2007 |
| Mains unit in wall housing 100-240 V, 10 VA, 50-60 Hz/24 VDC, 0.35 A | 0554 0108 |
| AC adapter plug 100-240 V AC/ 24 V for IVA/IFA 500/520 | 0554 0109 |
| 5 point precision calibration with ISO certificate | 3200 0001 |