

Series 6 CALOMAT 62

General information

Overview



The CALOMAT 62 gas analyzer is primarily used for quantitative determination of one gas component (e.g. H₂, N₂, Cl₂, HCl, NH₃) in binary or quasi-binary gas mixtures.

The CALOMAT 62 is specially designed for use in corrosive gas mixtures.

Benefits

- Universally applicable hardware basis
- Integrated correction of cross-interference, no external calculation required
- Open interface architecture (RS 485, RS 232, PROFIBUS)
- SIPROM GA network for maintenance and servicing information (option)
- Electronics and analyzer unit: gas-tight isolation, purging is possible, IP65, long service life even in harsh environments (field device)

Application

Fields of application

- Chlorine-alkali electrolysis
- Metallurgy (steel production and processing)
- H₂ measurement in LNG (Liquefied Natural Gas) process
- Ammonia synthesis
- Fertilizer production
- Petrochemicals

Special versions

Special applications

In addition to the standard combinations, special applications are also available upon request (e.g. higher sample gas pressure up to 2 000 hPa absolute).

Design

19" rack unit

- With 4 HU for installation
 - in hinged frame
 - In cabinets with or without telescope rails
 - With closed or flow-type reference chambers
- Front plate for service purposes can be pivoted down (laptop connection)
- IP20 degree of protection, with purging gas connection
- Internal gas routes: Pipe made of stainless steel (mat. no. 1.4571)
- Gas connections for sample gas inlet and outlet and for reference gas: Internal thread 1/8" – 27 NPT
- Purging gas connections: Pipe diameter 6 mm or 1/4"
- With closed or flow-type reference chambers

Field device

- Two-door enclosure (IP65) for wall mounting with gas-tight separation of analyzer and electronic parts, purgeable
- Individually purgeable enclosure halves
- Gas path with screw pipe connection made of stainless steel (mat. no. 1.4571), or Hastelloy C22
- Purging gas connections: Pipe diameter 10 mm or 3/8"
- Gas connections for sample gas inlet and outlet and for reference gas: Internal thread 1/8" – 27 NPT
- With closed or flow-type reference chambers

Display and control panel

- Large LCD panel for simultaneous display of:
 - Measured value (digital and analog displays)
 - Status bar
 - Measuring ranges
- · Contrast of the LCD field adjustable via the menu
- · Permanent LED backlighting
- · Washable membrane keyboard with five softkeys
- Menu-driven operator control for parameterization, test functions, adjustment
- Operator support in plain text
- Graphical display of the concentration progression; time intervals parameterizable
- Bilingual operating software German/English, English/ Spanish, French/English, Spanish/English, Italian/English

Input and outputs

- One analog output per medium (from 0, 2, 4 to 20 mA; NAMUR parameterizable)
- Two analog inputs configurable (e.g. correction of cross-interference or external pressure sensor)
- Six digital inputs freely configurable (e.g. for measurement range switchover, processing of external signals from sample preparation)
- Six relay outputs, freely configurable (e.g. failure, maintenance request, threshold alarm, external magnetic valves)
- Expansion by eight additional digital inputs and eight additional relay outputs each (e.g. for autocalibration with up to four calibration gases)

Communication

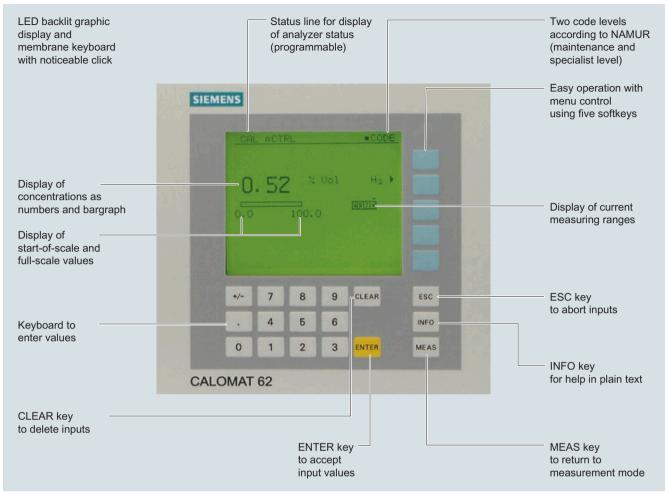
RS 485 present in basic unit (connection from the rear; for the rack unit also behind the front plate).

Options

- RS 485/RS 232 converter
- RS 485/Ethernet converter
- RS 485/USB converter
- Connection to networks via PROFIBUS DP/PA interface
- SIPROM GA software as the service and maintenance tool

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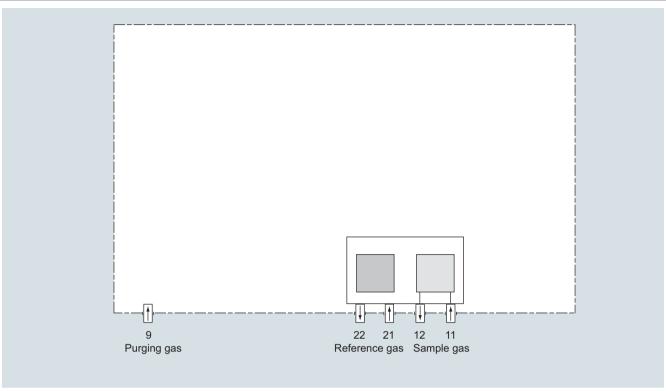
CALOMAT 62, membrane keyboard and graphic display

Designs - parts wetted by sample gas

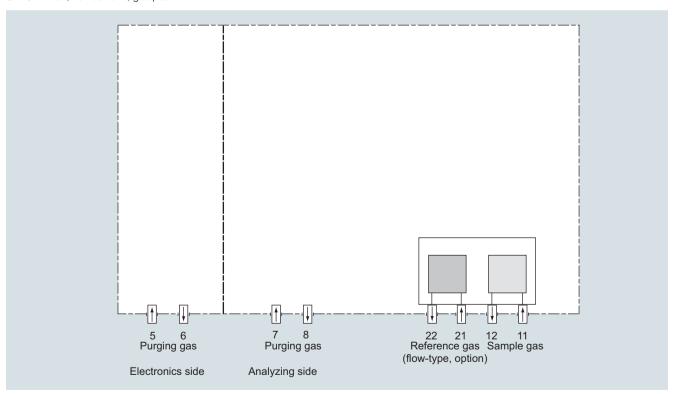
Gas connection	19" rack unit	Field device
Input block with gas connection	Stainless steel, mat. no. 1.4571	Stainless steel, mat. no. 1.4571
Seal	FPM (e.g. Viton) or FFPM	FPM (e.g. Viton) or FFPM
Sensor	Glass	Glass
Input block with gas connection		Hastelloy C22
Seal		FFPM (e.g. Kalrez)
Sensor		Glass

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CALOMAT 62, 19" rack unit, gas path



CALOMAT 62, field device, gas path

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Function

Principle of operation

The measuring principle is based on the different thermal conductivity of gases.

The temperature of a heated resistor surrounded by gas is determined by the thermal conductivity of the gas. Four such resistors are connected as a bridge.

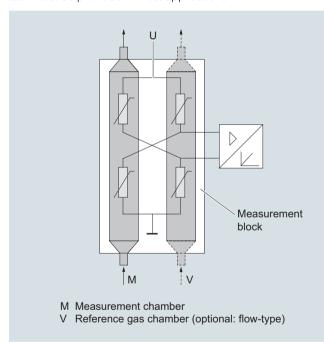
Sample gas flows around two of them, reference gas surrounds the other two. A constant DC voltage heats the resistors above the temperature of the measurement block.

The different thermal conductivities of the sample and reference gases result in different temperatures of the resistors. A change in the composition of the sample gas thus also causes a change in the resistance values.

The electrical equilibrium of the measuring bridge is disrupted, and a voltage is generated in the bridge diagonal. This is a measure of the concentration of the measured component.

Note

The sample gases must be fed into the analyzers free of oil, grease, and dust. The formation of condensation in the sample chambers (dew point of sample gas < ambient temperature) must be avoided. Therefore, gas prepared for the respective task must be provided in most applications.



CALOMAT 62, principle of operation, example of a non-flow-type reference chamber

Important features

- Four freely-programmable measuring ranges, also with suppressed zero, all ranges linear
- Smallest spans down to 1 % H₂ (with suppressed zero: 99 to 100 % H₂) possible
- · Measuring range identification
- Electrically isolated measured-value output 0/2/4 to 20 mA (also inverted)
- Automatic or manual measuring range switchover selectable; remote switching is also possible
- Measured value can be saved during adjustment

- Time constants are selectable within wide ranges (static/ dynamic noise suppression); i.e. the response time of the analyzer can be adapted to the respective task
- Short response time
- · Low long-term drift
- Measuring point switchover for up to 6 measuring points (parameterizable)
- Measuring point identification
- External pressure sensor can be connected for correction of variations in sample gas pressure
- Possibility for correcting the influence of residual gases (correction of cross-interference)
- Automatic measuring range calibration can be programmed
- Operation based on the NAMUR recommendation
- Two operator input levels with their own authorization codes to prevent unintentional and unauthorized interventions
- Simple handling using a numerical membrane keyboard and operator prompting
- Customer-specific device versions, such as:
- Customer acceptance
- TAG labels
- Drift recording
- Clean for O₂ service

Spans

The smallest and largest possible spans depend on both the measured component (gas type) and the respective application (see ordering data).

Cross-interferences

Information on the sample gas composition is required in order to determine the cross-interference of residual gases with several interfering components.

The zero offsets in % H $_2$ which result from 1 % residual gas (interfering gas) are listed in the following table; the specified values are approximate values.

It should be noted that the influence of interfering gas is not linear to its concentration. Information on the sample gas composition is required in order to determine the cross-interference of residual gases with several interfering components.

Ar	Approx 0.15 %
O_2	Approx. + 0.02 %
CO ₂	Approx 0.13 %
CH ₄	Approx. + 0.17 %
SO ₂	Approx 0.31 %
Air (dry)	Approx. + 0.25 %

Effect of 1 % gas component with nitrogen as the residual gas, expressed in % $\rm H_2$

Moreover, it must be noted that - in addition to a zero offset - the gradient of the characteristic can also be affected by the residual gas. However, this effect is negligible in the case of variations in the interfering gas concentration below 10 %.

Taking these facts into consideration and due to the fact that the cross-interference analyzers cause further measuring inaccuracies, a larger error in measurement occurs than with digital gas mixtures despite correction of cross-interference.

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Specification for the interface cable

Surge impedance $\begin{array}{c} 100 \dots 300 \ \Omega, \ \text{with a measuring fre-quency of} > 100 \ \text{kHz} \\ \text{Cable capacitance} & \text{Typ.} < 60 \ \text{pF/m} \\ \text{Core cross-section} & > 0.22 \ \text{mm}^2, \ \text{corresponds to AWG 23} \\ \text{Cable type} & \text{Twisted pair, 1 x 2 conductors of cable section} \\ \text{Signal attenuation} & \text{Max. 9 dB over the whole length} \\ \text{Shielding} & \text{Copper braided shield or braided shield or braided shield and foil shield} \\ \end{array}$

Pin 3 and pin 8

Connection

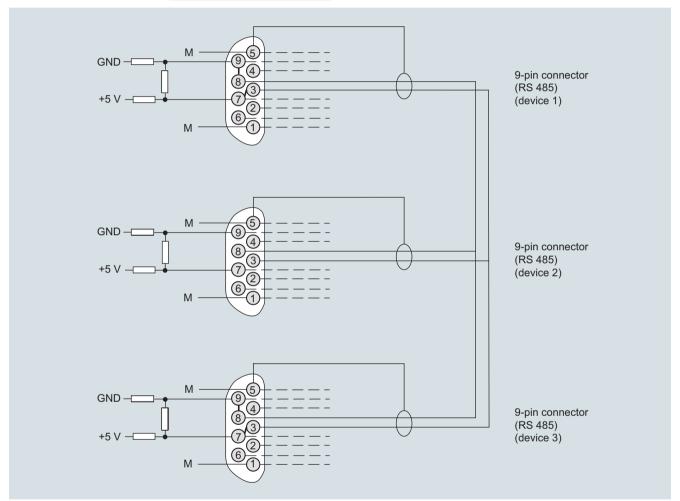
Bus terminating resistors

Pins 3-7 and 8-9 of the first and last connectors of a bus cable must be bridged (see graphic).

Note

It is advisable to install a repeater on the device side in the case of a cable length of more than 500 m or with high interferences.

Up to four components can be corrected via the ELAN bus, correction of cross-interference can be carried out for one or two components via the analog input.



Bus cable with plug connections, example

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19" rack unit

Technical specifications

reclinical specifications	
General information	Based on DIN EN 61207/IEC 1207. All data based on digital gas mixture H ₂ in N ₂
Measuring ranges	4, internally and externally switch- able; automatic measuring range swi- tchover also possible
Span	Application-dependent (see ordering data)
Measuring ranges with suppressed zero point	Application-dependent (see ordering data)
Operating position	Front wall, vertical
Conformity	CE marking in accordance with EN 50081-1/EN 50081-2 and RoHS
Design, enclosure	
Degree of protection	IP20 according to EN 60529
Weight	Approx. 13 kg
Electrical characteristics	
EMC interference immunity (electro- magnetic compatibility)	In accordance with standard requirements of NAMUR NE21 (08/98) and EN 61326
Electrical safety	In accordance with EN 61010-1; overvoltage category II
Auxiliary power (see nameplate)	100 V AC -10% 120 V AC +10%, 48 63 Hz
	or 200 V AC -10% 240 V AC +10%, 48 63 Hz
Power consumption	Approx. 30 VA
Fuse values	100 to 120 V: 1.0 T/250
	200 240 V: 0.63 T/250
Gas inlet conditions	
Sample gas pressure	800 1 100 hPa (absolute)
Sample gas flow	30 90 l/h
Sample gas temperature	Min. 0 to max. 50 °C, but above the dew point
Temperature of the measuring cell	70 °C
Time response	The time and measuring response refers to the measurement of $\rm H_2$ in $\rm N_2$
Warm-up period	< 30 min at room temperature (the technical specification will be met after 2 hours)
Delayed display (T ₉₀)	Approx. 35 s (including dead time)
Damping (electrical time constant)	0 100 s, configurable
Dead time (the diffusion to the probes is the determining variable)	Approx. 34 s

Measuring response	The time and measuring response refers to the measurement of $\rm H_2$ in $\rm N_2$ (based on the sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C)
Output signal fluctuation (3σ value)	$<\pm$ 1% of the smallest possible span according to rating plate with electronic damping constant of 1 s
Zero point drift	$< \pm$ 1% of the current span/week
Measured-value drift	$<\pm$ 1% of the smallest possible span (according to rating plate)/week
Repeatability	$< \pm$ 1% of the current span
Detection limit	1% of the smallest possible span according to rating plate
Linearity error	$< \pm 1\%$ of the current span
Influencing variables	Based on sample gas pressure 1 000 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient tempera- ture
Ambient temperature	< 2%/10 K referred to smallest possible span according to label
Accompanying gases	Deviation from zero point (for influ- ence of interfering gas, see section "Cross-interference")
Sample gas flow	0.2% of the current measuring span with a change in flow of 0.1 l/min within the permissible flow range
Sample gas pressure	< 1% of the current span with a change in pressure of 100 hPa
Auxiliary power	$<$ 0.1% of the current span with rated voltage \pm 10%
Electrical inputs and outputs	
Analog output	0/2/4 20 mA, floating; max. load 750 Ω
Relay outputs	6, with changeover contacts, freely configurable, e.g. for measuring range identification; load: 24 V AC/ DC/1 A, isolated
Analog inputs	2, dimensioned for 0/2/4 20 mA for external pressure sensor and correction of cross-interference
Digital inputs	6, designed for 24 V, isolated, freely configurable, e.g. for measuring range switchover
Serial interface	RS 485
Options	AUTOCAL function with 8 additional digital inputs and 8 additional relay outputs, also with PROFIBUS PA (on request) or PROFIBUS DP (on request)
Climatic conditions	
Permissible ambient temperature	-40 +70 °C during storage and transportation, 5 45 °C in operation
Permissible humidity (dew point must not be fallen below)	< 90% relative humidity as annual average, during storage and trans- portation

Series 6 CALOMAT 62

19" rack unit

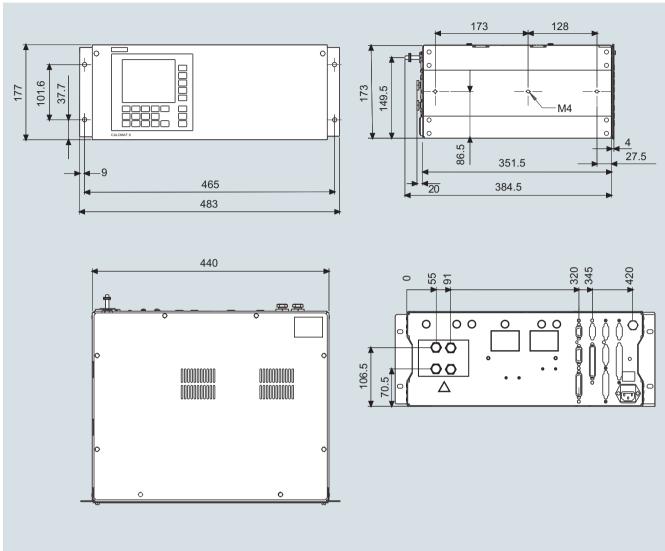
Selection and ordering data			Article No				
CALOMAT 62 gas analyzer 19" rack unit for installation in cabinets		7	7MB2541-		/	A	
∠ Click on the Article No. for the online configuration of the other configuration	on in the PIA Life Cycle Portal.						
Material of sample gas path Stainless steel, mat. no. 1.4571; non-flow-type reference chamber, 1/8"-27 NPT Stainless steel, mat. no. 1.4571; non-flow-type reference chamber, 1/8"-27 NPT	Purging gas stub 6 mm Purging gas stub 1/4"			0 4			
$\frac{\text{Application}}{\text{H}_2 \text{ in N}_2}$ SO ₂ in air	Possible with measuring range identification 0, 5			A N E L			
${\rm CO_2}$ in ${\rm H_2}$ ${\rm CO_2}$ in ${\rm N_2}$	0, 5 1, 6			K A K N			
Smallest measuring range Largest measuring range 0 1 % 0 100 % 0 5 % 0 100 %	Reference gas or filling gas Accompanying gas component			0 1			
100 99 % 100 0 % 100 0 %	Sample gas component			5 6			
Add-on electronics Without AUTOCAL function • With 8 additional digital inputs and outputs • With 8 additional 8 digital inputs/outputs and PROI • With 8 additional digital inputs/outputs and PROFI				0 1 6 7			
<u>Power supply</u> 100 120 V AC, 48 63 Hz 200 240 V AC, 48 63 Hz					0		
Explosion protection Without						A	
Language (supplied documentation, software) German English French Spanish Italian						0 1 2 3 4	

Additional versions	Order code	
Add "-Z" to Article No. and specify Order codes.	Cidor dodo	
TAG labels (specific lettering based on customer information)	B03	
Clean for O ₂ service (specially cleaned gas path)	Y02	
Measuring range indication in plain text, if different from the standard setting	Y11	
Special setting (only in conjunction with an application no., e.g. extended measuring range)	Y12	
Extended special setting (only in conjunction with an application no., e.g. determination of cross-interferences)	Y13	
Accessories	Article No.	
RS 485/Ethernet converter	A5E00852383	
RS 485/RS 232 converter	C79451-Z1589-U1	
RS 485/USB converter	A5E00852382	
AUTOCAL function with 8 digital inputs/outputs	C79451-A3480-D511	
AUTOCAL function 8 digital inputs/outputs each and PROFIBUS PA	A5E00057307	
AUTOCAL function 8 digital inputs/outputs each and PROFIBUS DP	A5E00057312	
Set of Torx screwdrivers	A5E34821625	

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19" rack unit

Dimensional drawings



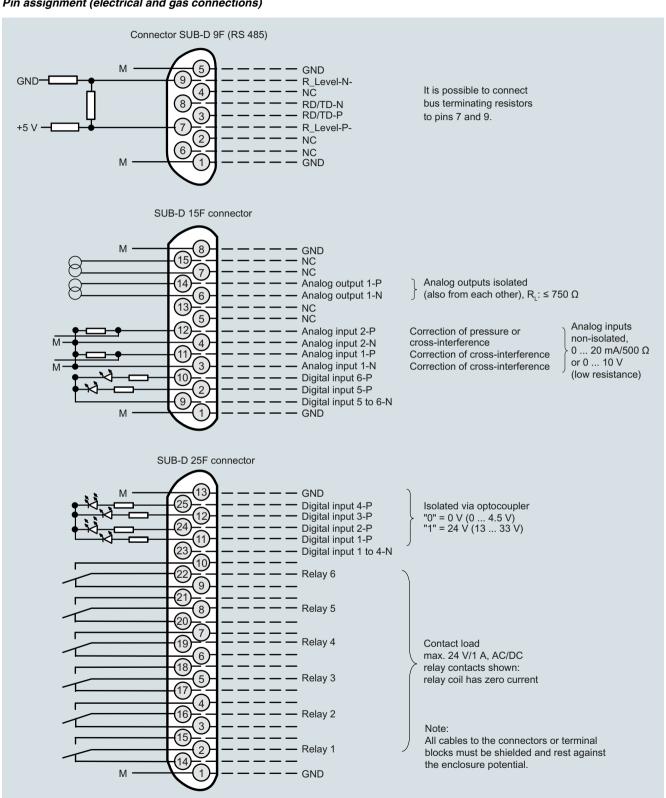
CALOMAT 62, 19" rack unit, dimensions in mm

Series 6 CALOMAT 62

19" rack unit

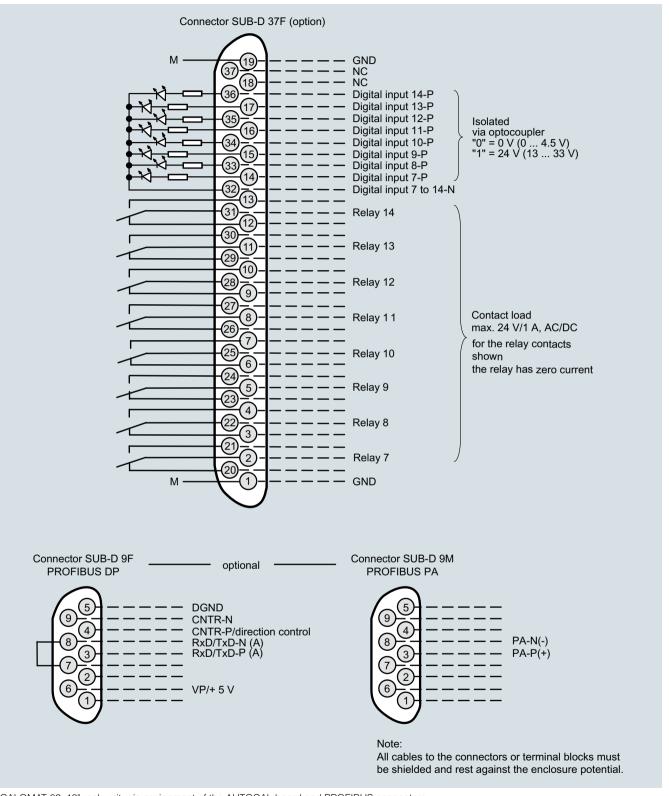
Circuit diagrams

Pin assignment (electrical and gas connections)



CALOMAT 62, 19" rack unit, pin assignment

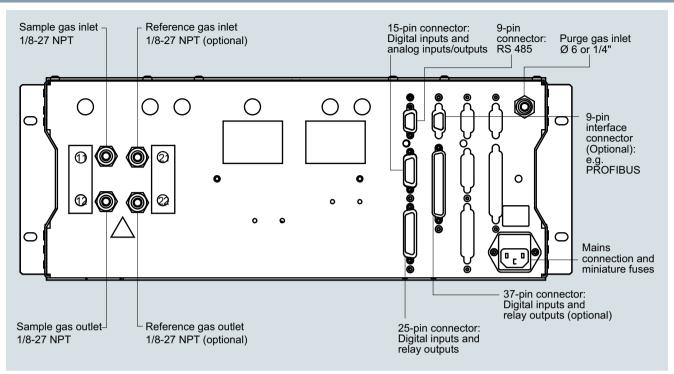
19" rack unit



CALOMAT 62, 19" rack unit, pin assignment of the AUTOCAL board and PROFIBUS connectors

Series 6 CALOMAT 62

19" rack unit



CALOMAT 62, 19" rack unit, gas connections and electrical connections

Series 6 CALOMAT 62

Field device

Technical specifications

lechnical specifications	
General information	Based on DIN EN 61207/IEC 1207. All data based on digital gas mixture H ₂ in N ₂
Measuring ranges	4, internally and externally switch- able; automatic measuring range swi- tchover also possible
Span	Application-dependent (see ordering data)
Measuring ranges with suppressed zero point	Application-dependent (see ordering data)
Operating position	Front wall, vertical
Conformity	CE marking in accordance with EN 50081-1/EN 50081-2 and RoHS
Design, enclosure	
Degree of protection	IP65 according to EN 60529
Weight	Approx. 25 kg
Electrical characteristics	
EMC interference immunity (electromagnetic compatibility)	In accordance with standard requirements of NAMUR NE21 (08/98) and EN 61326
Electrical safety	In accordance with EN 61010-1; overvoltage category II
Auxiliary power (see nameplate)	100 V-10% 120 V +10% AC, 48 63 Hz
	or 200 V-10% 240 V +10% AC, 48 63 Hz
Power consumption	Approx. 25 VA (gas connection block unheated) Approx. 330 VA (gas connection block heated)
Fuse values (gas connection unheated)	100 120 V F3 1T/250 F4 1T/250 200 240 V F3 0.63T/250
Fuse values (gas connection heated)	F4 0.63T/250 100 120 V F1 1T/250 F2 4T/250 F3 4T/250 F4 4T/250 200 240 V F1 0.63T/250 F2 2.5T/250 F3 2.5T/250 F4 2.5T/250
Gas inlet conditions	
Sample gas pressure	800 1 100 hPa (absolute)
Sample gas flow	30 90 l/h
Sample gas temperature	Min. 0 to max. 50 °C, but above the dew point
Temperature • of the measuring cell (sensor) • of the measurement cell block (base)	70 °C 80 °C (heated)
Sample gas humidity	< 90% relative humidity
Purging gas pressure • Permanent • For short periods	165 hPa above ambient pressure Max. 250 hPa above ambient pressure

Time response	The dynamic and measuring response refers to the measurement of H_2 in N_2 (based on the sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C
Warm-up period	< 30 min at room temperature (the technical specification will be met after 2 hours)
Delayed display (T ₉₀)	Approx. 35 s (including dead time)
Electrical damping	0 100 s, configurable
Dead time (the diffusion to the probes is the determining variable)	Approx. 34 s
Measuring response	The dynamic and measuring response refers to the measurement of $\rm H_2$ in $\rm N_2$ (based on the sample gas pressure 1 000 hPa absolute, sample gas flow 0.5 l/min, and ambient temperature 25 °C
Output signal fluctuation (3σ value)	$<\pm$ 1% of the smallest possible span according to rating plate with electronic damping constant of 1 s
Zero point drift	$< \pm$ 1% of the current span/week
Measured-value drift	$<\pm$ 1% of the smallest possible span (according to rating plate)/week
Repeatability	< ± 1% of the current span
Detection limit	1% of the smallest possible span according to rating plate
Linearity error	< ± 1% of the current span
Influencing variables	Based on sample gas pressure 1 000 hPa absolute, 0.5 l/min sample gas flow and 25 °C ambient tempera- ture
Ambient temperature	< 2%/10 K referred to smallest possible span according to rating plate
Accompanying gases	Deviation from zero point (for influ- ence of interfering gas, see section "Cross-interference")
Sample gas flow	0.2% of the current measuring span with a change in flow of 0.1 l/min within the permissible flow range
Sample gas pressure	< 1% of the span with a change in pressure of 100 hPa
Auxiliary power	$<0.1\%$ of the output signal span with rated voltage $\pm~10\%$
Electrical inputs and outputs	
Analog output	0/2/4 20 mA, floating; load max. 750 Ω
Relay outputs	6, with changeover contacts, freely configurable, e.g. for measuring range identification; load: 24 V AC/DC/1 A, floating
Analog inputs	2, dimensioned for 0/2/4 20 mA for external pressure sensor and correction of cross-interference
Digital inputs	6, designed for 24 V, floating, freely configurable, e.g. for measuring range switchover
Serial interface	RS 485
Options	AUTOCAL function with 8 additional digital inputs and 8 additional relay outputs, also with PROFIBUS PA (on request) or PROFIBUS DP (on request)
Climatic conditions	
Permissible ambient temperature	-40 +70 °C during storage and transportation, 5 45 °C in operation
Permissible humidity (dew point must not be fallen below)	< 90% relative humidity as annual average, during storage and transportation

Series 6 CALOMAT 62

Field device

Selection and ordering data		Article N	lo.				
CALOMAT 62 gas analyzer	7	7MB2531	1-	-		Cannot b	e combined
For field installation Click on the Article No. for the online configuration in the PIA I	ifa Cyala Partal						
Material of sample gas path	Life Cycle Fortal.						
Stainless steel, mat. no. 1.4571; non-flow-type reference chambe	r. Purging gas stub 10 mm		0				0
1/8"-27 NPT	,, · gg g · - · · · · · ·						Ĭ
Hastelloy C22; non-flow-type reference chamber, 1/8"-27 NPT Hastelloy C22; flow-type reference chamber, 1/8"-27 NPT			2 3			3	
Stainless steel, mat. no. 1.4571; non-flow-type reference chambe	r, Purging gas stub ³ / ₈ "	-	4			Ì	4
1/8"-27 NPT Hastelloy C22; non-flow-type reference chamber, 1/8"-27 NPT			6				
Hastelloy C22; flow-type reference chamber, 1/8"-27 NPT			7			1 7	
Application	Possible with measuring	_					
H ₂ in N ₂	range identification 0; 5		A N			AN	
H_2 in Cl_2	0; 5		АВ			Ï	AB
Cl ₂ in air	1; 6		ВL				BL
HCl in air	1; 6		CL				CL
SO ₂ in air	1; 6		EL			EL	
CO ₂ in H ₂ CO ₂ in N ₂	0; 5 1; 6		K A K N			KA KN	
Smallest Largest	Reference gas	-					
measuring range measuring range 0 1 % 0 100 %	or filling gas			0			
0 1 % 0 100 % 0 100 %	A			1			
0 5 % 0 60 %	Accompanying gas component			2			
0 10 % 0 100 % 0 20 % 0 40 %				3 4			
100 99 % 100 0 %		-		5			
100 95 % 100 0 %	Sample gas component			6			
100 90 % 100 0 % 100 60 %				7 8			
Add-on electronics		-					
Without				0			
AUTOCAL function With 8 additional digital inputs and outputs				1			
With 8 additional 8 digital inputs/outputs and PROFIBUS PA interest.	erface			6		6	
With 8 additional digital inputs/outputs and PROFIBUS DP inter	face	_		7		7	
Power supply 100 120 V AC, 48 63 Hz				c			
200 240 V AC, 48 63 Hz				1			
Heating of internal gas paths and analyzer unit		_					
Without With (max. 80 °C)					A B		
Explosion protection		-					
Without					Α		
According to ATEX II 2G, leakage compensation ¹⁾					E	Ė	
According to ATEX II 2G, continuous purging ¹⁾ Language (supplied documentation, software)		-			F	-	
<u>Canguage (supplied documentation, software)</u> German					0		
English					1		
French Spanish					2		
Italian					4		

¹⁾ Only in connection with an approved purging unit.

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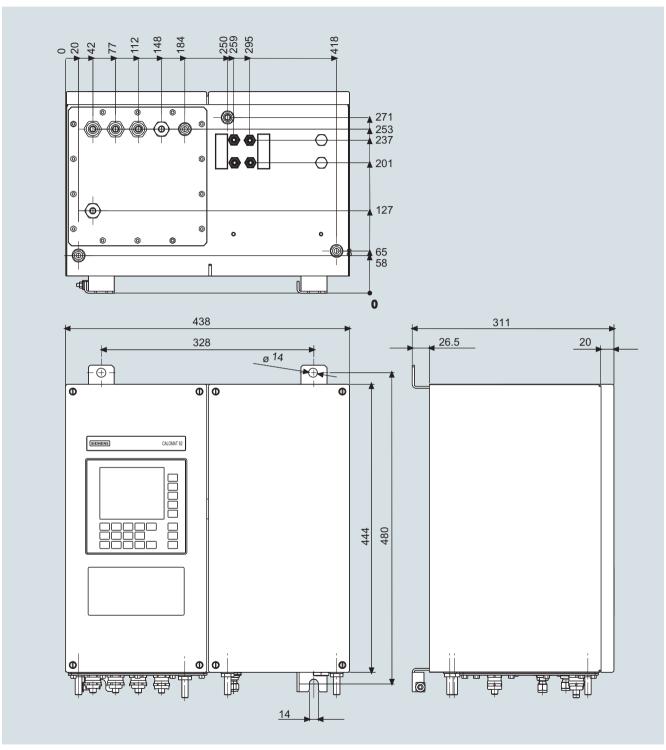
Field device

Selection and ordering data		
Additional versions	Order code	
Add "-Z" to Article No. and specify Order codes.		
TAG labels (specific lettering based on customer information)	B03	
BARTEC Ex p purging unit "Leakage compensation"	E71	
BARTEC Ex p purging unit "Continuous purging"	E72	
Clean for O ₂ service (specially cleaned gas path)	Y02	
Measuring range indication in plain text, if different from the standard setting	Y11	
Special setting (only in conjunction with an application no., e.g. extended measuring range)	Y12	
Extended special setting (only in conjunction with an application no., e.g. determination of cross-interferences)	Y13	
Accessories	Article No.	
RS 485/Ethernet converter	A5E00852383	
RS 485/RS 232 converter	C79451-Z1589-U1	
RS 485/USB converter	A5E00852382	
AUTOCAL function with 8 digital inputs/outputs	A5E00064223	
AUTOCAL function 8 digital inputs/outputs each and PROFIBUS PA	A5E00057315	
AUTOCAL function 8 digital inputs/outputs each and PROFIBUS DP	A5E00057318	
Set of Torx screwdrivers	A5E34821625	

Series 6 CALOMAT 62

Field device

Dimensional drawings



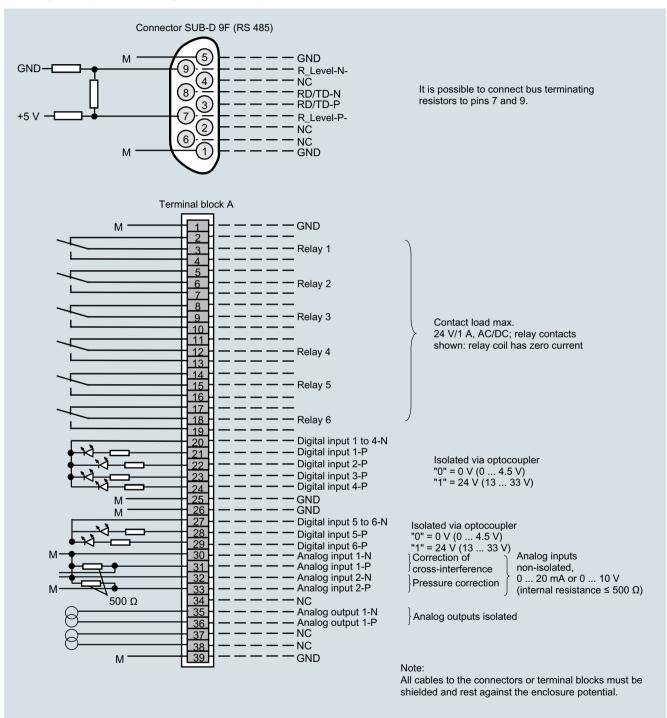
CALOMAT 62, field device, dimensions in mm

Series 6 CALOMAT 62

Field device

Circuit diagrams

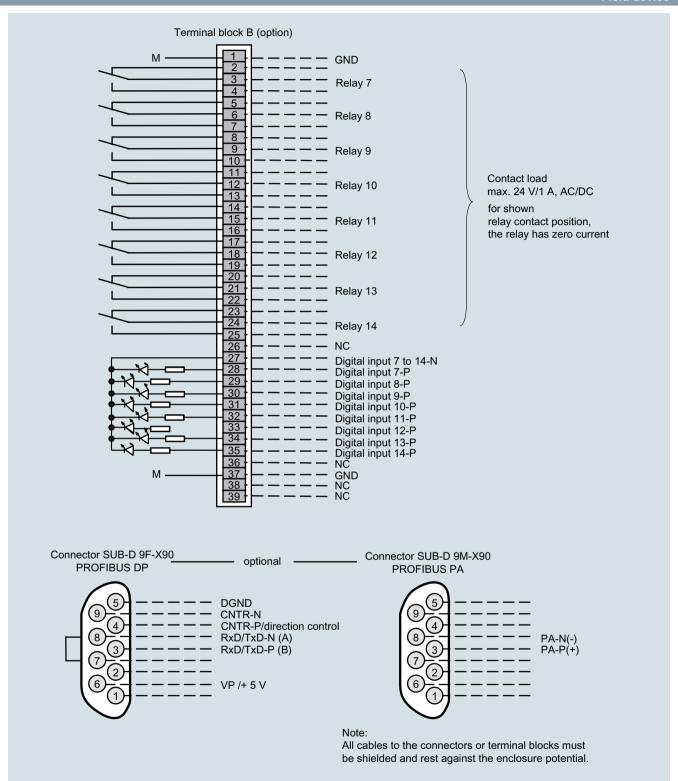
Pin assignment (electrical and gas connections)



CALOMAT 62, field device, pin and terminal assignment

Series 6 CALOMAT 62

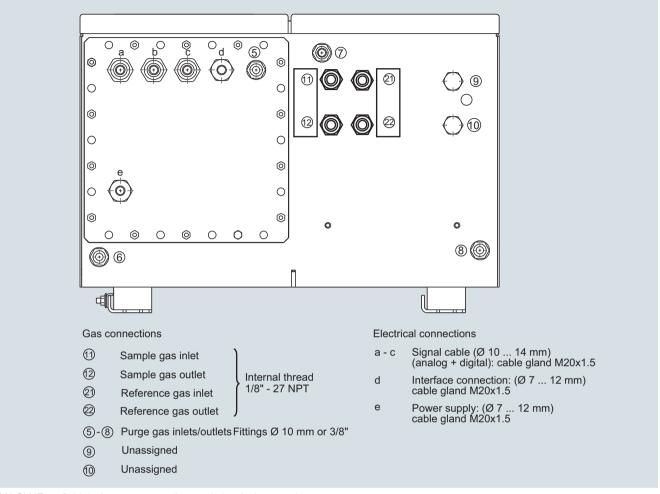
Field device



CALOMAT 62, field device, pin and terminal assignment of the AUTOCAL board and PROFIBUS connectors

Series 6 CALOMAT 62

Field device



CALOMAT 62, field device, gas connections and electrical connections

Series 6 CALOMAT 62

Documentation, suggestions for spare parts

Selection and ordering data

Operating instructions

Gas analyzers of Series 6 and ULTRAMAT 23

Schnittstelle/Interface PROFIBUS DP/PA

A5E00054148

More information

The complete documentation is available in various languages for downloading free of charge:

http://www.siemens.com/processanalytics/documentation

Selection and ordering data

• German and English

Description	7MB2541	7MB2531	2 years (quantity)	5 years (quantity)	Article No.
Temperature limiter		Х	-	1	A5E00891855
Adapter plate, LC display/keypad	X	×	1	1	C79451-A3474-B605
Temperature sensor		×	-	1	C79451-A3480-B25
LC display	×		-	1	A5E31474846
Line transformer, 115 V	×	×	-	1	W75040-B21-D80
Line transformer, 230 V	x	x	_	1	W75040-B31-D80
Fuse, T 0.63 A, line voltage 200 240 V	×	×	2	3	W79054-L1010-T630
Fuse, T 1 A, supply voltage 100 120 V	×	×	2	3	W79054-L1011-T100
Heating cartridge		Х	-	1	W75083-A1004-F120