

## Portable SF<sub>6</sub> filter unit Model GPF-10

### Applications

- Module for the maintenance of SF<sub>6</sub> gas-filled equipment
- Treatment of contaminated SF<sub>6</sub> gas

### Special features

- 3-in-1 filter insert for filtering out particles, reactive decomposition products and humidity
- Easily replaceable filter insert
- High gas flow rate through flow optimisation
- Robust and reliable sealing construction
- Corrosion protection through anodised filter case

### Description

#### Portable service equipment series

The model GPF-10 filter unit is a module of the portable service equipment series.

Modules of the instrument series:

- Portable vacuum pump, model GVP-10
- Portable SF<sub>6</sub> filter unit, model GPF-10
- Portable SF<sub>6</sub> vacuum compressor, model GVC-10
- Portable SF<sub>6</sub> transfer unit, model GTU-10
- Portable SF<sub>6</sub> gas cylinder scale, model GWS-10

#### Efficient protection from contaminants

As research has shown, decomposition products such as HF, SO<sub>2</sub>, SF<sub>4</sub> and SOF<sub>4</sub> can form in gas-insulated equipment with discharges or failures. The model GPF-10 SF<sub>6</sub> filter unit ensures reliable treatment of contaminated SF<sub>6</sub> gas.

The particles found in decomposed SF<sub>6</sub> gas, such as aluminium fluoride (AlF<sub>3</sub>) or copper fluoride (CuF<sub>2</sub>) are effectively retained by the integrated particle filter, so that the operator does not come into contact with these substances.



Portable SF<sub>6</sub> filter unit, model GPF-10

The filter unit is arranged upstream of the GVC-10 and GTU-10 modules and prevents these from being damaged through particles, humidity and decomposition products. Following filtration, in the best case, the SF<sub>6</sub> gas can be reused.

#### Replaceable filter insert

The filter unit can be replaced easily and within a few minutes. Thus the service equipment is operational again and fully effective within the shortest of time.

#### Optimised design

With the design of the filter unit, a premium was placed on a high gas flow rate and a robust construction. The anodised aluminium case makes the GPF-10 suitable for outdoor use and resistant against corrosion.

The case reseals securely after a filter change and prevents any emission of environmentally harmful SF<sub>6</sub> gas.

## Specifications

### Case material

Anodised aluminium, corrosion-resistant

### Filter element

Molecular sieve, aluminium oxide, particle filter 1 µm  
Max. water absorption: 160 g

### Permissible operating pressure

max. 50 bar

### Permissible ambient temperature

Storage: -20 ... +50 °C (-4 ... +122 °F)  
Operation: 0 ... 50 °C (32 ... 122 °F)

### Permissible air humidity

< 80 % r. h.

### Connections

#### Selectable versions

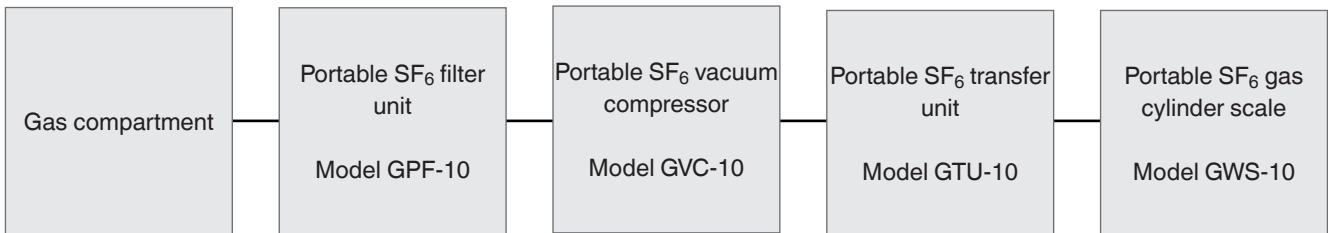
Standard	2 valves DN 8 (brass, M26 x 1.5), model GCV-08 2 protection caps from aluminium, model GCP-08
Option	2 valves DN 20 (brass, M26 x 1.5), model GCV-20 2 protection caps from aluminium, model GCP-20

For details see data sheet SP 61.13

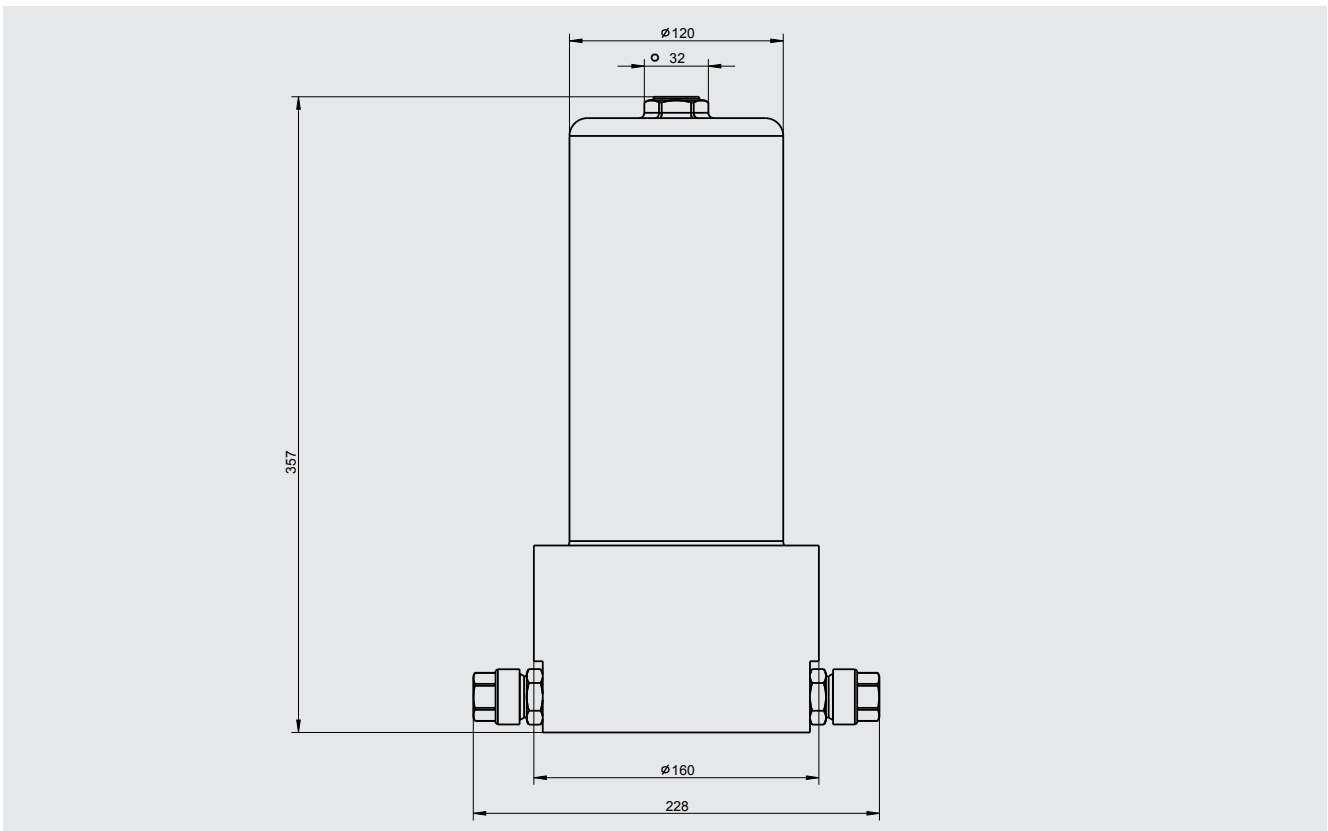
### Weight

Approx. 8 kg (17.6 lb)

## Schematic system structure of the instrument series



## Dimensions in mm



## Accessories

### Connecting hoses

Designation	Order number	
	Stainless steel	Rubber
<b>Hose with self-sealing valves, DN 8</b>		
Length 3 m (9.8 ft)	14064922	14064928
Length 6 m (19.7 ft)	14064923	14064929
Length 12 m (39.4 ft)	14064924	14064931
Length 15 m (49.2 ft)	14064927	14064933
<b>Hose with self-sealing valves, DN 20</b>		
Length 3 m (9.8 ft)	14225543	on request
Length 6 m (19.7 ft)	14225579	on request
Length 12 m (39.4 ft)	14225594	on request
Length 15 m (49.2 ft)	14225602	on request

### Consumables

Designation	Order number
Filter insert	14118800